Sew Square

Janet Nelligan Studio 180 Certified Instructor

30” 54-40, or Fight Table Topper



STUDIO 180 TOOLS NEEDED:

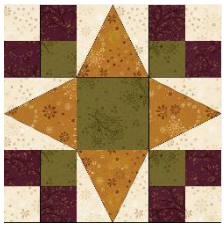
- Tucker Trimmer I®
- V-Block®
- Split Rects®
- Corner Pop®
- Square Squared®
- Four Patch Square Up®

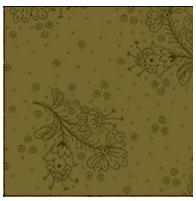
FABRIC REQUIREMENTS:	
Cream:	27.5” (⅞ yard)
Gold:	9” (¼ yard)
Green:	7.25” (Includes inner Border
Purple:	26.25” (Includes outer border)
Black:	1.5”
CUTTING INSTRUCTIONS FOR SASHING & BORDERS:	
Sashing	From the cream fabric cut (4) 1 ½” x WOF strips and sub-cut into (24) 1 ½” x 6 ½” rectangles
Cornerstones	From the black fabric cut a 1 ½” x 26” strip and sub-cut into (16) 1 ½” squares
Border #1	From the green fabric cut (2) 1 ½” x 22 ½” strips & (2) 1 ½” x 24 ½” strips
Border #2	From the purple fabric cut (2) 3 ½” x 24 ½” strips & (2) 3 ½” x 30 ½” strips

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TRADITIONAL 54-40, OR FIGHT 6" BLOCK: **MAKE 4 BLOCKS**				
UNIT A FOUR PATCH (16)  2 ½" unfinished/ 2" finished	CREAM 1- 1 ¾" x 30" strip	PURPLE 2- 1 ¾" x 30" strips	GREEN 1- 1 ¾" x 30" strip	NOTES: Pair a cream & purple strip and a purple & green strip. Follow the instructions for the **Four Patch Square Up®** tool to make your 4-patch squares. Make 16 4-patch units trimmed to 2 ½"
UNIT B V-BLOCKS (16)  2 ½" unfinished/ 2" finished	CREAM 1- 3" x WOF strip for side triangles	GOLD 1- 3" x WOF strip for center triangles		Follow the V-Block® tool directions to cut and construct **V-Block®** units (16 center triangles and 16 side triangle pairs.) Make 16 V-Blocks trimmed to 2 ½"
UNIT C PLAIN SQUARE (4)  2 ½" unfinished/ 2" finished			GREEN Cut 4 2 ½" x 2 ½" squares for the center of the block	Using the above image construct 4 traditional 54-40, or Fight blocks. They should measure 6 ½" unfinished.

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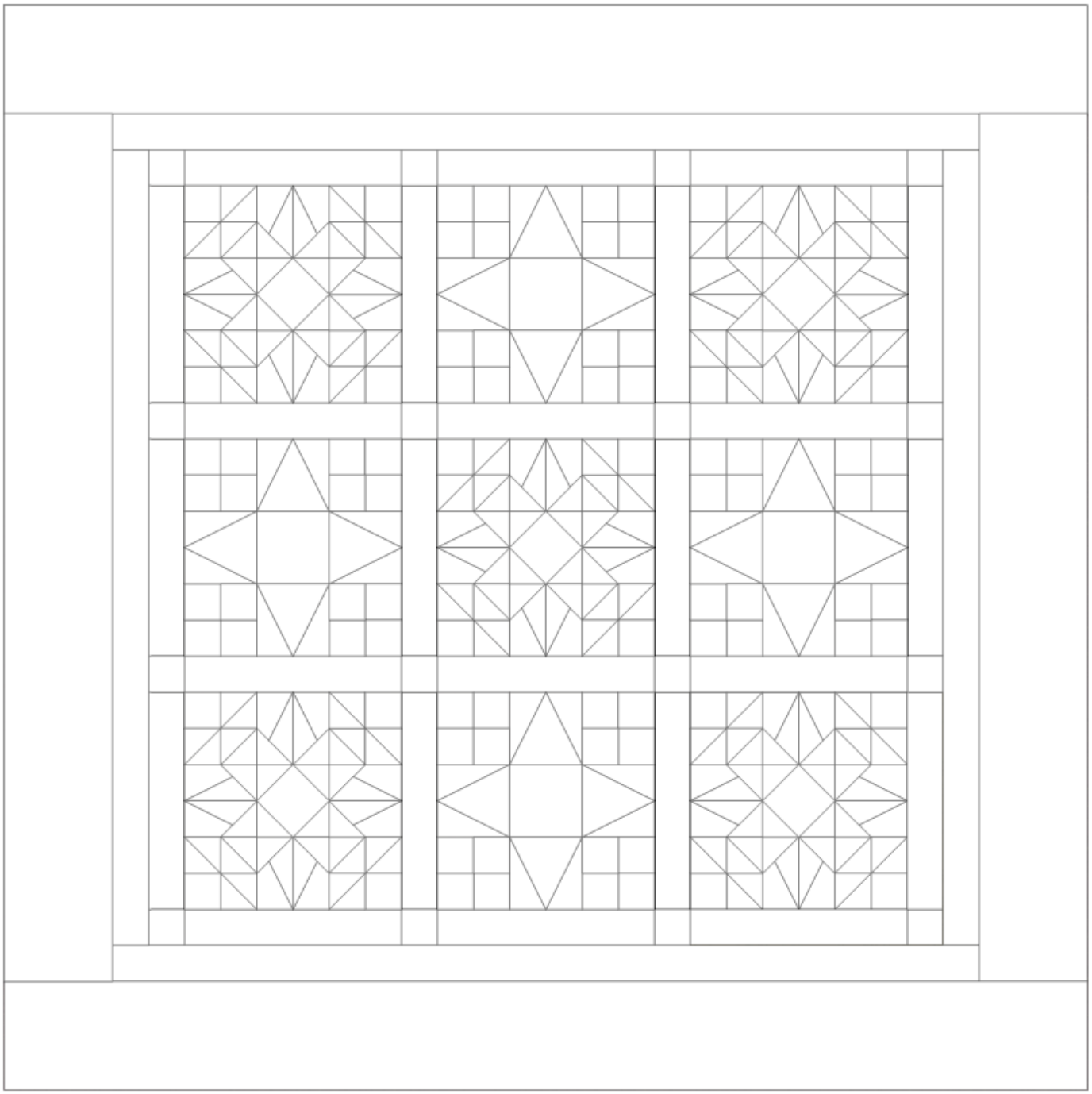
ZHUZHED 54-40, OR FIGHT 6" BLOCK: **MAKE 5 BLOCKS**				
UNIT A HST 4 PATCH (20)  2 ½" unfinished /2" finished	CREAM 1- 1 ½" x WOF sub-cut into 20 1 ½" squares 2- 2" x WOF strips sub-cut into 30 2" squares	PURPLE 1- 2"x WOF strip sub-cut into 20 2" squares	GREEN 1- 2"x WOF strip sub-cut into 10 2" squares	Pair 20 cream squares with 20 purple squares & 10 cream squares with 10 green squares. Follow the **Tucker Trimmer 1®** instructions to make 40 purple/cream HSTs & 20 green/cream 1 ½" cut size HSTs. Refer to image to construct the 4-patch and make 20 4-patch units trimmed to 2 ½"
UNIT B POPPED SPLIT RECTS  2 ½" unfinished/ 2" finished	CREAM 2- 3" x WOF 1- 3" x WOF Use instructions to sub-cut into mirrored image units. You will need 20 Unit Type #1 & 20 Unit Type #2	BLACK 10- 2 ¼" squares cut diagonally once for replacement triangles for the popped split rects corners	GOLD 1- 3" x 50" strip Use instr. to sub-cut 20 Unit Type # 2 PURPLE 1- 3" x 50" strip Use instr. to sub-cut 20 Unit Type # 1	Use the **Split Rects®** tool instructions to: Make 20 1 ½" x 2 ½" (cut size) Unit Type #2 split rects units with the cream and gold fabric. Make 20 Unit Type #1 split rects units with the cream and purple fabric. Sew the units together to make 20 2 ½" x 2 ½" blocks. Using the Corner Pop® tool use the 1" Finished/Cut Away Size to trim the Split Rects unit and add a black replacement triangle. Follow instructions to trim the unit. It should measure 2 ½" unfinished.
UNIT C SQUARE IN A SQUARE (5)  2 ½" unfinished/ 2" finished	CREAM 10- 2 ¼" x 2 ¼" squares cut diagonally once for corner triangles	GREEN 1- 2"x9" strip sub-cut into 4 2" squares for the center. **NOTE**: you need to trim these further with the Square Squared® tool before constructing the unit.		Follow the Square Squared® tool instructions to construct the 4 square in a square units trimmed to 2 ½". Using the image above construct 5 Zhuzhed 54-40, or Flight blocks. They should measure 6 ½" unfinished.

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Use this pattern image to construct quilt top.



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